# **Technical Data/ Product Specifications**

# **3** Matting Edging Medium Profile

| 1.0 | Product<br>Description   | The product is a tapered vinyl strip for application to edges of vinyl matting such as 3M <sup>™</sup> Nomad <sup>™</sup> Carpet Matting 9800, 3M <sup>™</sup> Nomad <sup>™</sup> Scraper Matting 6050 and 6250, 3M <sup>™</sup> Safety-Walk <sup>™</sup> Wet Area Matting 1500 and 3200. |  |  |
|-----|--------------------------|---|--|--|
| 2.0 | Intended Use             | For use on matting to provide an edge that tapers to the floor.   |  |  |
| 3.0 | Standard Sizes           | Rolls: 75 ft.   |  |  |
| 4.0 | Colors                   | Black, Granite  |  |  |
| 5.0 | Requirements             | The product shall be a medium profile tapered vinyl strip suitable for<br>application to the edges of vinyl or vinyl-backed matting.<br>Detailed Requirements:  |  |  |
|     |                          |   |  |  |
|     |                          | Property<br>Thickness<br>ASTM D418  | <u>Typical Values</u><br>Minimum: 0.24 inches (6.0 mm) |  |
|     |                          | Hardness<br>Shore A instantaneous   | Minimum: 62<br>Maximum: 75                             |  |
| 6.0 | Packaging and<br>Marking | Packaging: Rolls - one per case   |  |  |
|     |                          | Marking: Each carton shall be marked with product name, size, color, and manufacturer's trade name.   |  |  |
|     |                          |   |  |  |

| 7.0 | Installation  | Matting 6050 and    | Matting edging can be easily applied to 3M <sup>™</sup> Nomad <sup>™</sup> Scraper<br>Matting 6050 and 6250, 3M <sup>™</sup> Nomad <sup>™</sup> Carpet Matting 9800, and<br>3M <sup>™</sup> Safety-Walk <sup>™</sup> Cushion Matting and 3M <sup>™</sup> Safety-Walk <sup>™</sup> Wet<br>Area Matting. |   |  |  |  |
|-----|---------------|---------------------|--|---|--|--|--|
|     |               |                     | Tools and materials needed:<br>Utility knife<br>Straight edge, 3-4 feet long (90-120 cm)   |   |  |  |  |
|     |               | •                   |  |   |  |  |  |
|     |               |                     | <ul> <li>3M<sup>™</sup> Matting Edging – Kit or Roll</li> <li>3M<sup>™</sup> Matting Adhesive – one 3 U.S. fl. oz. (88 ml) tube of adhesive will apply approximately 15 ft. (450 cm) of edging.</li> <li>For best results follow these guidelines:</li> </ul>  |   |  |  |  |
|     |               |                     |  |   |  |  |  |
|     |               | For best results fo |  |   |  |  |  |
|     |               | and not stretched.  | Before applying edging, ensure that the matting and edging are relaxed<br>and not stretched. Unroll the matting and edging and allow to reach<br>room temperature. Do not stretch matting when applying edging.  |   |  |  |  |
|     |               |                     | Be certain sides to be edged are straight. Trim edges with a utility knife (not scissors) and a straight edge if necessary.  |   |  |  |  |
|     |               | 2. Cut length of    | Cut length of edging to same length as edge of mat.  |   |  |  |  |
|     |               | 3. Place edging     | Place edging flat on the floor, grooved side up.   |   |  |  |  |
|     |               | 4. Apply two be     | Apply two beads of adhesive liberally to the top of edging flap.   |   |  |  |  |
|     |               |                     | Place edge of mat on top of edging flap containing adhesive and apply moderate pressure.   |   |  |  |  |
|     |               | to assure a ma      |  | ch as a board, along the full length of the edging<br>um strength bond. Allow to dry at least eight<br>ng matting into service. |  |  |  |
| 8.0 | Weight and    |                     | Approximate  |   |  |  |  |
|     | Cube per Case | Size                | Weight   | Cube  |  |  |  |
|     |               | Rolls               | 11 lb.   | 0.628 cu. ft.   |  |  |  |

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