Surface Mount Multilayer Ceramic Chip Capacitors (SMD MLCCs)

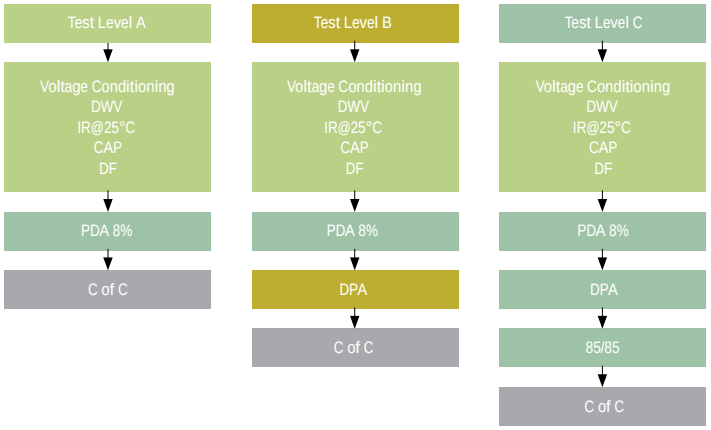
Commercial Off-the-Shelf (COTS) for Higher Reliability Applications, C0G Dielectric, 10 – 200 VDC

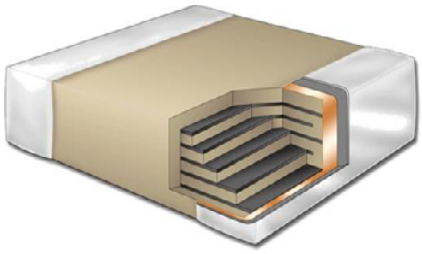
Overview

KEMET's COTS program is an extension of KEMET knowledge of high reliability test regimes and requirements. KEMET regularly supplies "up-screened" products by working with customer drawings and imposing specified design and test requirements. The COTS program offers the same high quality and high reliability components as up-screened products, but at a lower cost to the customer. This is accomplished by eliminating the need for customer-specific drawings to achieve the reliability level required for customer applications. A series of tests and inspections have been selected to provide the accelerated conditioning and 100% screening necessary to eliminate infant mortal failures from the population.

KEMET's C0G dielectric features a 125°C maximum operating temperature and is considered "stable." The Electronics Components, Assemblies & Materials Association (EIA) characterizes C0G dielectric as a Class I material. Components of this classification are temperature compensating and are suited for resonant circuit applications or those where Q and stability of capacitance characteristics are required. C0G exhibits no change in capacitance with respect to time and voltage and boasts a negligible change in capacitance with reference to ambient temperature. Capacitance change is limited to ±30 ppm/ºC from -55°C to +125°C.

All COTS testing includes voltage conditioning and post-electrical testing as per MIL–PRF–55681. For enhanced reliability, KEMET also provides the following test level options and conformance certifications:





Ordering Information

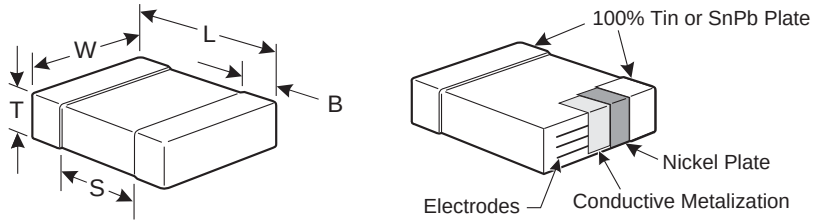
C	1206	T	104	K	5	G	A	C	TU
Ceramic	Case Size (L" x W")	Specification/ Series	Capacitance Code (pF)	Capacitance Tolerance[1]	Voltage	Dielectric	Failure Rate/Design	Termination Finish[2]	Packaging/Grade (C-Spec)[3]
	0402 0603 0805 1206 1210 1812 2220	T = COTS	2 Significant Digits + Number of Zeros Use 9 for 1.0 – 9.9 pF Use 8 for 0.5 – .99 pF ex. 2.2 pF = 229 ex. 0.5 pF = 508	B = ±0.10 pF C = ±0.25 pF D = ±0.5 pF F = ± 1% G = ±2% J = ±5% K = ±10% M = ±20%	8 = 10 V 4 = 16 V 3 = 25 V 6 = 35 V 5 = 50 V 1 = 100 V 2 = 200 V	G = C0G	A = Group A Testing per MIL–PRF–55681 PDA 8% B= Group A Testing per MIL–PRF–55681 PDA 8%, DPA per EIA–469 C = Group A Testing per MIL–PRF–55681 PDA 8%, DPA per EIA–469, Humidity per MIL–STD–202, Method 103, Condition A	C = 100% Matte Sn L = SnPb (5% minimum)	Blank = Bulk TU = 7" Reel Unmarked TM = 7" Reel Marked

[1] Additional capacitance tolerance offerings may be available. Contact KEMET for details.

[2] Additional termination finish options may be available. Contact KEMET for details.

[3] Additional reeling or packaging options may be available. Contact KEMET for details.

Dimensions – Millimeters (Inches)



EIA Size Code	Metric Size Code	L Length	W Width	T Thickness	B Bandwidth	S Separation Minimum	Mounting Technique
0402	1005	1.00 (.040) ± 0.05 (.002)	0.50 (.020) ± 0.05 (.002)	See Table 2 for Thickness	0.30 (.012) ± 0.10 (.004)	0.30 (.012)	Solder Reflow Only
0603	1608	1.60 (.063) ± 0.15 (.006)	0.80 (.032) ± 0.15 (.006)		0.35 (.014) ± 0.15 (.006)	0.70 (.028)	Solder Wave or Solder Reflow
0805	2012	2.00 (.079) ± 0.20 (.008)	1.25 (.049) ± 0.20 (.008)		0.50 (0.02) ± 0.25 (.010)	0.75 (.030)	
1206	3216	3.20 (.126) ± 0.20 (.008)	1.60 (.063) ± 0.20 (.008)		0.50 (0.02) ± 0.25 (.010)	N/A	
1210	3225	3.20 (.126) ± 0.20 (.008)	2.50 (.098) ± 0.20 (.008)		0.50 (0.02) ± 0.25 (.010)		Solder Reflow Only
1812	4532	4.50 (.177) ± 0.30 (.012)	3.20 (.126) ± 0.30 (.012)		0.60 (.024) ± 0.35 (.014)		
2220	5650	5.70 (.224) ± 0.40 (.016)	5.00 (.197) ± 0.40 (.016)		0.60 (.024) ± 0.35 (.014)		

Benefits

- -55°C to +125°C operating temperature range
- Voltage conditioning and post-electrical testing per MIL–PRF–55681, Paragraph 4.8.3.1, Standard Voltage Conditioning
- Destructive Physical Analysis (DPA) per EIA–469
- Humidity, steady state, low voltage (85/85) per MIL–STD–202, Method 103, Condition A
- Certificate of compliance
- RoHS Compliant (excluding SnPb end metallization option)
- EIA 0402, 0603, 0805, 1206, 1210, 1812, and 2220 case sizes
- DC voltage ratings of 10 V, 16 V, 25 V, 50 V, 100 V, and 200 V
- Capacitance offerings ranging from 0.5 pF up to 0.47 µF
- Available capacitance tolerances of ±0.10 pF, ±0.25 pF, ±0.5 pF, ±1%, ±2%, ±5%, ±10%, and ±20%
- No piezoelectric noise
- Extremely low ESR and ESL
- High thermal stability
- High ripple current capability
- Preferred capacitance solution at line frequencies and into the MHz range
- No capacitance change with respect to applied rated DC voltage
- Negligible capacitance change with respect to temperature
- No capacitance decay with time
- Non-polar device, minimizing installation concerns
- SnPb end metallization option available upon request (5% minimum)

Applications

Typical applications include military, space quality and high reliability electronics.

Qualification/Certification

Commercial Grade products are subject to internal qualification. Details regarding test methods and conditions are referenced in Table 4, Performance & Reliability.

Environmental Compliance

Pb-Free and RoHS Compliant.

RoHS Compliant

Electrical Parameters/Characteristics

Item	Parameters/Characteristics
Operating Temperature Range	-55°C to +125°C
Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC)	±30 ppm/°C
Aging Rate (Maximum % Capacitance Loss/Decade Hour)	0%
Dielectric Withstanding Voltage (DWV)	250% of rated voltage (5 ±1 seconds and charge/discharge not exceeding 50 mA)
Dissipation Factor (DF) Maximum Limit @ 25°C	0.1%
Insulation Resistance (IR) Limit @ 25°C	1,000 megohm microfarads or 100 GΩ (Rated voltage applied for 120 ±5 seconds @ 25°C)

To obtain IR limit, divide MΩ-μF value by the capacitance and compare to GΩ limit. Select the lower of the two limits.
Capacitance and dissipation factor (DF) measured under the following conditions:

1 MHz ±100 kHz and 1.0 Vrms ±0.2 V if capacitance ≤ 1,000 pF

1 kHz ±50 Hz and 1.0 Vrms ±0.2 V if capacitance > 1,000 pF

Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 and Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

Post Environmental Limits

High Temperature Life, Biased Humidity, Moisture Resistance					
Dielectric	Rated DC Voltage	Capacitance Value	Dissipation Factor (Maximum %)	Capacitance Shift	Insulation Resistance
C0G	All	All	0.5	0.3% or ±0.25 pF	10% of Initial Limit

Table 1A – Capacitance Range/Selection Waterfall (0402 – 0805 Case Sizes)

Capacitance	Cap Code	Series							C0402						C0603						C0805					
		Voltage Code							8	4	3	5	1	2	8	4	3	5	1	2	8	4	3	5	1	2
		Voltage DC							10	16	25	50	100	200	10	16	25	50	100	200	10	16	25	50	100	200
		Capacitance Tolerance							Product Availability and Chip Thickness Codes See Table 2 for Chip Thickness Dimensions																	
0.50 – 0.75 pF	508 – 758	B	C	D					BB	BB	BB	BB			CB	CB	CB	CB	CB	CB	DC	DC	DC	DC	DC	DC
1.0 – 9.1 pF	109 – 919	B	C	D					BB	BB	BB	BB			CB	CB	CB	CB	CB	CB	DC	DC	DC	DC	DC	DC
10 – 91 pF	100 – 910				F	G	J	K	M	BB	BB	BB	BB			CB	CB	CB	CB	CB	CB	DC	DC	DC	DC	DC	DC
100 – 180 pF	101 – 181				F	G	J	K	M	BB	BB	BB	BB	BB		CB	CB	CB	CB	CB	CB	DC	DC	DC	DC	DC	DC
200 – 430 pF	201 – 431				F	G	J	K	M	BB	BB	BB	BB	BB		CB	CB	CB	CB	CB		DC	DC	DC	DC	DC	DC
470 pF	471				F	G	J	K	M	BB	BB	BB	BB	BB		CB	CB	CB	CB	CB		DC	DC	DC	DC	DC	DD
510 – 820 pF	511 – 821				F	G	J	K	M	BB	BB	BB	BB	BB		CB	CB	CB	CB	CB		DC	DC	DC	DC	DC	DC
910 pF	911				F	G	J	K	M	BB	BB	BB	BB	BB		CB	CB	CB	CB	CB		DC	DC	DC	DC	DD	DD
1,000 pF	102				F	G	J	K	M	BB	BB	BB	BB	BB		CB	CB	CB	CB	CB		DC	DC	DC	DC	DD	DD
1,100 pF	112				F	G	J	K	M	BB	BB	BB	BB			CB	CB	CB	CB	CB		DC	DC	DC	DC	DC	
1,200 pF	122				F	G	J	K	M	BB	BB	BB	BB			CB	CB	CB	CB	CB		DC	DC	DC	DC	DC	
1,300 pF	132				F	G	J	K	M	BB	BB	BB	BB			CB	CB	CB	CB	CB		DD	DD	DD	DD	DD	
1,500 pF	152				F	G	J	K	M	BB	BB	BB	BB			CB	CB	CB	CB	CB		DD	DD	DD	DD	DD	
1,600 pF	162				F	G	J	K	M	BB	BB	BB				CB	CB	CB	CB	CB		DD	DD	DD	DD	DD	
1,800 pF	182				F	G	J	K	M	BB	BB	BB				CB	CB	CB	CB	CB		DD	DD	DD	DD	DD	
2,000 pF	202				F	G	J	K	M	BB	BB	BB				CB	CB	CB	CB	CB		DC	DC	DC	DC	DC	
2,200 pF	222				F	G	J	K	M	BB	BB	BB				CB	CB	CB	CB	CB		DC	DC	DC	DC	DC	
2,400 pF	242				F	G	J	K	M							CB	CB	CB	CB	CB		DC	DC	DC	DC	DC	
2,700 pF	272				F	G	J	K	M							CB	CB	CB	CB	CB		DC	DC	DC	DC	DC	
3,000 pF	302				F	G	J	K	M							CB	CB	CB	CB	CB		DD	DD	DD	DD	DC	
3,300 pF	332				F	G	J	K	M							CB	CB	CB	CB	CB		DD	DD	DD	DD	DC	
3,600 pF	362				F	G	J	K	M							CB	CB	CB	CB	CB		DD	DD	DD	DD	DC	
3,900 pF	392				F	G	J	K	M							CB	CB	CB	CB	CB		DE	DE	DE	DE	DC	
4,300 pF	432				F	G	J	K	M							CB	CB	CB	CB	CB		DE	DE	DE	DE	DC	
4,700 pF	472				F	G	J	K	M							CB	CB	CB	CB	CB		DE	DE	DE	DE	DC	
5,100 pF	512				F	G	J	K	M							CB	CB	CB	CB			DE	DE	DE	DE	DC	
5,600 pF	562				F	G	J	K	M							CB	CB	CB	CB			DC	DC	DC	DC	DC	
6,200 pF	622				F	G	J	K	M							CB	CB	CB	CB			DC	DC	DC	DC	DC	
6,800 pF	682				F	G	J	K	M							CB	CB	CB	CB			DC	DC	DC	DC	DC	
7,500 pF	752				F	G	J	K	M							CB	CB	CB				DC	DC	DC	DC	DC	
8,200 pF	822				F	G	J	K	M							CB	CB	CB				DC	DC	DC	DC	DC	
9,100 pF	912				F	G	J	K	M							CB	CB	CB				DC	DC	DC	DC	DC	
10,000 pF	103				F	G	J	K	M							CB	CB	CB				DC	DC	DC	DC	DD	
12,000 pF	123				F	G	J	K	M							CB	CB	CB				DC	DC	DC	DC	DE	
15,000 pF	153				F	G	J	K	M							CB	CB	CB				DC	DC	DC	DD	DG	
18,000 pF	183				F	G	J	K	M													DC	DC	DC	DD		
22,000 pF	223				F	G	J	K	M													DD	DD	DD	DF		
27,000 pF	273				F	G	J	K	M													DF	DF	DF			
33,000 pF	333				F	G	J	K	M													DG	DG	DG			
39,000 pF	393				F	G	J	K	M													DG	DG	DG			
47,000 pF	473				F	G	J	K	M													DG	DG	DG			
Capacitance	Cap Code	Voltage DC							10	16	25	50	100	200	10	16	25	50	100	200	10	16	25	50	100	200
		Voltage Code							8	4	3	5	1	2	8	4	3	5	1	2	8	4	3	5	1	2
		Series							C0402						C0603						C0805					

KEMET reserves the right to substitute product with an improved temperature characteristic, tighter capacitance tolerance and/or higher voltage capability within the same form factor (configuration and dimensions).
These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.

Table 1B – Capacitance Range/Selection Waterfall (1206 – 2220 Case Sizes)

Capacitance	Cap Code	Series								C1206						C1210						C1812			C2220		
		Voltage Code								8	4	3	5	1	2	8	4	3	5	1	2	5	1	2	3	1	2
		Voltage DC								10	16	25	50	100	200	10	16	25	50	100	200	50	100	200	50	100	200
		Capacitance Tolerance								Product Availability and Chip Thickness Codes See Table 2 for Chip Thickness Dimensions																	
1.0 – 9.1 pF	109 – 919	B	C	D						EB	EB	EB	EB	EB	EB	FB	FB	FB	FB	FB	FB						
10 – 91 pF	100 – 910				F	G	J	K	M	EB	EB	EB	EB	EB	EB	FB	FB	FB	FB	FB	FB						
100 – 430 pF	101 – 431				F	G	J	K	M	EB	EB	EB	EB	EB	EB	FB	FB	FB	FB	FB	FB						
470 – 910 pF	471 – 911				F	G	J	K	M	EB	EB	EB	EB	EB	EB	FB	FB	FB	FB	FB	FB	GB	GB	GB			
1,000 pF	102				F	G	J	K	M	EB	EB	EB	EB	EB	EE	FB	FB	FB	FB	FB	FB	GB	GB	GB			
1,100 pF	112				F	G	J	K	M	EB	EB	EB	EB	EB	EB	FB	FB	FB	FB	FB	FB	GB	GB	GB			
1,200 pF	122				F	G	J	K	M	EB	EB	EB	EB	EB	EB	FB	FB	FB	FB	FB	FB	GB	GB	GB			
1,300 pF	132				F	G	J	K	M	EB	EB	EB	EB	EC	EC	FB	FB	FB	FB	FB	FC	GB	GB	GB			
1,500 pF	152				F	G	J	K	M	EB	EB	EB	EB	ED	EC	FB	FB	FB	FB	FB	FE	GB	GB	GB			
1,600 pF	162				F	G	J	K	M	EB	EB	EB	EB	ED	ED	FB	FB	FB	FB	FB	FE	GB	GB	GB			
1,800 pF	182				F	G	J	K	M	EB	EB	EB	EB	ED	ED	FB	FB	FB	FB	FB	FE	GB	GB	GB			
2,000 pF	202				F	G	J	K	M	EB	EB	EB	EB	ED	ED	FB	FB	FB	FB	FC	FE	GB	GB	GB			
2,200 pF	222				F	G	J	K	M	EB	EB	EB	EB	EE	ED	FB	FB	FB	FB	FC	FG	GB	GB	GB			
2,400 pF	242				F	G	J	K	M	EB	EB	EB	EB	EC	EC	FB	FB	FB	FB	FC	FC						
2,700 pF	272				F	G	J	K	M	EB	EB	EB	EB	EC	EC	FB	FB	FB	FB	FC	FC	GB	GB	GB			
3,000 pF	302				F	G	J	K	M	EC	EC	EC	EC	EC		FB	FB	FB	FB	FC	FF						
3,300 pF	332				F	G	J	K	M	EC	EC	EC	EC	EE		FB	FB	FB	FB	FF	FF	GB	GB	GB			
3,600 pF	362				F	G	J	K	M	EC	EC	EC	EC	EE		FB	FB	FB	FB	FF	FF						
3,900 pF	392				F	G	J	K	M	EC	EC	EC	EC	EF		FB	FB	FB	FB	FF	FF	GB	GB	GB			
4,300 pF	432				F	G	J	K	M	EC	EC	EC	EC	EC		FB	FB	FB	FB	FF	FG						
4,700 pF	472				F	G	J	K	M	EC	EC	EC	EC	EC		FF	FF	FF	FF	FG	FG	GB	GB	GD			
5,100 pF	512				F	G	J	K	M	ED	ED	ED	ED	ED		FB	FB	FB	FB	FG	FG						
5,600 pF	562				F	G	J	K	M	ED	ED	ED	ED	ED		FB	FB	FB	FB	FG		GB	GB	GH			
6,200 pF	622				F	G	J	K	M	EB	EB	EB	EB	EB		FB	FB	FB	FB	FG							
6,800 pF	682				F	G	J	K	M	EB	EB	EB	EB	EB		FB	FB	FB	FB	FG		GB	GB	GJ	JE	JE	
7,500 pF	752				F	G	J	K	M	EB	EB	EB	EB	EB		FC	FC	FC	FC	FC							
8,200 pF	822				F	G	J	K	M	EC	EC	EC	EC	EB		FC	FC	FC	FC	FC		GB	GH		JE	JE	
9,100 pF	912				F	G	J	K	M	EC	EC	EC	EC	EB		FE	FE	FE	FE	FE							
10,000 pF	103				F	G	J	K	M	ED	ED	ED	ED	EB		FF	FF	FF	FF	FF		GB	GH		JE	JE	
12,000 pF	123				F	G	J	K	M	EB	EB	EB	EB	EB		FG	FG	FG	FG	FB		GB	GG		JE	JE	
15,000 pF	153				F	G	J	K	M	EB	EB	EB	EB	EB		FG	FG	FG	FG	FB		GB	GB		JE	JE	
18,000 pF	183				F	G	J	K	M	EB	EB	EB	EB	EB		FB	FB	FB	FB	FB		GB	GB		JE	JE	
22,000 pF	223				F	G	J	K	M	EB	EB	EB	EB	EC		FB	FB	FB	FB	FB		GB	GB		JE	JB	
27,000 pF	273				F	G	J	K	M	EB	EB	EB	EB	EE		FB	FB	FB	FB	FB		GB	GB		JE	JB	
33,000 pF	333				F	G	J	K	M	EB	EB	EB	EB	EE		FB	FB	FB	FB	FB		GB	GB		JB	JB	
39,000 pF	393				F	G	J	K	M	EC	EC	EC	EE	EH		FB	FB	FB	FB	FE		GB	GB		JB	JB	
47,000 pF	473				F	G	J	K	M	EC	EC	EC	EE	EH		FB	FB	FB	FB	FE		GB	GB		JB	JB	
56,000 pF	563				F	G	J	K	M	ED	ED	ED	EF			FB	FB	FB	FB	FF		GB	GB		JB	JB	
68,000 pF	683				F	G	J	K	M	EF	EF	EF	EH			FB	FB	FB	FC	FG		GB	GB		JB	JB	
82,000 pF	823				F	G	J	K	M	EH	EH	EH	EH			FC	FC	FC	FF	FH		GB	GB		JB	JB	
0.10 µF	104				F	G	J	K	M	EH	EH	EH				FE	FE	FE	FG	FM		GB	GD		JB	JB	
0.12 µF	124															FG	FG	FG	FH			GB	GH		JB	JB	
0.15 µF	154															FH	FH	FH	FM			GD	GN		JB	JB	
0.18 µF	184															FJ	FJ	FJ				GH			JB	JD	
0.22 µF	224															FK	FK	FK				GK			JB	JD	
0.27 µF	274																								JB	JF	
0.33 µF	334																								JD	JG	
0.39 µF	394																								JG		
0.47 µF	474																								JG		
Capacitance	Cap Code	Voltage DC								10	16	25	50	100	200	10	16	25	50	100	200	50	100	200	50	100	200
		Voltage Code								8	4	3	5	1	2	8	4	3	5	1	2	5	1	2	3	1	2
		Series								C1206						C1210						C1812			C2220		

KEMET reserves the right to substitute product with an improved temperature characteristic, tighter capacitance tolerance and/or higher voltage capability within the same form factor (configuration and dimensions).
These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.

Roll Over for Order Info.

Table 2 – Chip Thickness/Packaging Quantities

Thickness Code	Case Size	Thickness ± Range (mm)	Paper Quantity		Plastic Quantity	
			7" Reel	13" Reel	7" Reel	13" Reel
BB	0402	0.50 ± 0.05	10,000	50,000	0	0
CB	0603	0.80 ± 0.07	4,000	10,000	0	0
DC	0805	0.78 ± 0.10	4,000	10,000	0	0
DD	0805	0.90 ± 0.10	4,000	10,000	0	0
DE	0805	1.00 ± 0.10	0	0	2,500	10,000
DF	0805	1.10 ± 0.10	0	0	2,500	10,000
DG	0805	1.25 ± 0.15	0	0	2,500	10,000
EB	1206	0.78 ± 0.10	4,000	10,000	4,000	10,000
EC	1206	0.90 ± 0.10	0	0	4,000	10,000
ED	1206	1.00 ± 0.10	0	0	2,500	10,000
EE	1206	1.10 ± 0.10	0	0	2,500	10,000
EF	1206	1.20 ± 0.15	0	0	2,500	10,000
EH	1206	1.60 ± 0.20	0	0	2,000	8,000
FB	1210	0.78 ± 0.10	0	0	4,000	10,000
FC	1210	0.90 ± 0.10	0	0	4,000	10,000
FE	1210	1.00 ± 0.10	0	0	2,500	10,000
FF	1210	1.10 ± 0.10	0	0	2,500	10,000
FG	1210	1.25 ± 0.15	0	0	2,500	10,000
FH	1210	1.55 ± 0.15	0	0	2,000	8,000
GB	1812	1.00 ± 0.10	0	0	1,000	4,000
GD	1812	1.25 ± 0.15	0	0	1,000	4,000
GH	1812	1.40 ± 0.15	0	0	1,000	4,000
GG	1812	1.55 ± 0.10	0	0	1,000	4,000
GJ	1812	1.70 ± 0.15	0	0	1,000	4,000
JB	2220	1.00 ± 0.15	0	0	1,000	4,000
JE	2220	1.40 ± 0.15	0	0	1,000	4,000
Thickness Code	**Case Size**	**Thickness ± Range (mm)**	**7" Reel**	**13" Reel**	**7" Reel**	**13" Reel**
			Paper Quantity		**Plastic Quantity**	

Package quantity based on finished chip thickness specifications.

Table 3 – Chip Capacitor Land Pattern Design Recommendations per IPC–7351

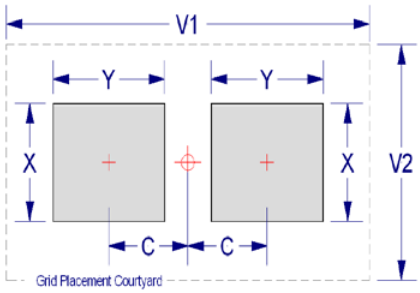
EIA Size Code	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		C	Y	X	V1	V2	C	Y	X	V1	V2	C	Y	X	V1	V2
0402	1005	0.50	0.72	0.72	2.20	1.20	0.45	0.62	0.62	1.90	1.00	0.40	0.52	0.52	1.60	0.80
0603	1608	0.90	1.15	1.10	4.00	2.10	0.80	0.95	1.00	3.10	1.50	0.60	0.75	0.90	2.40	1.20
0805	2012	1.00	1.35	1.55	4.40	2.60	0.90	1.15	1.45	3.50	2.00	0.75	0.95	1.35	2.80	1.70
1206	3216	1.60	1.35	1.90	5.60	2.90	1.50	1.15	1.80	4.70	2.30	1.40	0.95	1.70	4.00	2.00
1210	3225	1.60	1.35	2.80	5.65	3.80	1.50	1.15	2.70	4.70	3.20	1.40	0.95	2.60	4.00	2.90
1210[1]	3225	1.50	1.60	2.90	5.60	3.90	1.40	1.40	2.80	4.70	3.30	1.30	1.20	2.70	4.00	3.00
1812	4532	2.15	1.60	3.60	6.90	4.60	2.05	1.40	3.50	6.00	4.00	1.95	1.20	3.40	5.30	3.70
2220	5650	2.75	1.70	5.50	8.20	6.50	2.65	1.50	5.40	7.30	5.90	2.55	1.30	5.30	6.60	5.60

[1] *Only for capacitance values ≥ 22 µF*

Density Level A: *For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805, and 1206 case sizes.*

Density Level B: *For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.*

Density Level C: *For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC Standard 7351 (IPC–7351).*



Soldering Process

Recommended Soldering Technique:

- Solder wave or solder reflow for EIA case sizes 0603, 0805, and 1206
- All other EIA case sizes are limited to solder reflow only

Recommended Soldering Profile:

- KEMET recommends following the guidelines outlined in IPC/JEDEC J–STD–020

Table 4 – Performance & Reliability: Test Methods and Conditions

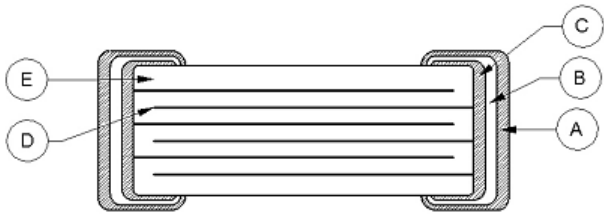
Stress	Reference	Test or Inspection Method
Terminal Strength	JIS–C–6429	Appendix 1, Note: Force of 1.8 kg for 60 seconds.
Board Flex	JIS–C–6429	Appendix 2, Note: Standard termination system – 2.0 mm (minimum) for all except 3 mm for C0G. Flexible termination system – 3.0 mm (minimum).
Solderability	J–STD–002	Magnification 50 X. Conditions:
		a) Method B, 4 hours @ 155°C, dry heat @ 235°C
		b) Method B @ 215°C category 3
		c) Method D, category 3 @ 260°C
Temperature Cycling	JESD22 Method JA–104	1,000 Cycles (-55°C to +125°C). Measurement at 24 hours +/- 2 hours after test conclusion.
Biased Humidity	MIL–STD–202 Method 103	Load Humidity: 1,000 hours 85°C/85% RH and rated voltage. Add 100 K ohm resistor. Measurement at 24 hours +/- 2 hours after test conclusion.
		Low Volt Humidity: 1,000 hours 85°C/85% RH and 1.5 V. Add 100 K ohm resistor. Measurement at 24 hours +/- 2 hours after test conclusion.
Moisture Resistance	MIL–STD–202 Method 106	t = 24 hours/cycle. Steps 7a and 7b not required. Unpowered. Measurement at 24 hours +/- 2 hours after test conclusion.
Thermal Shock	MIL–STD–202 Method 107	-55°C/+125°C. Note: Number of cycles required – 300, maximum transfer time – 20 seconds, dwell time – 15 minutes. Air – Air.
High Temperature Life	MIL–STD–202 Method 108 /EIA–198	1,000 hours at 125°C (85°C for X5R, Z5U and Y5V) with 2 X rated voltage applied.
Storage Life	MIL–STD–202 Method 108	150°C, 0 VDC for 1,000 hours.
Vibration	MIL–STD–202 Method 204	5 g's for 20 min., 12 cycles each of 3 orientations. Note: Use 8" X 5" PCB 0.031" thick 7 secure points on one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10 – 2,000 Hz
Mechanical Shock	MIL–STD–202 Method 213	Figure 1 of Method 213, Condition F.
Resistance to Solvents	MIL–STD–202 Method 215	Add aqueous wash chemical, OKEM Clean or equivalent.

Storage and Handling

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature– reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40ºC and maximum storage humidity not exceed 70% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability chip stock should be used promptly, preferably within 1.5 years of receipt.

Construction

Reference	Item		Material
A	Termination System	Finish	100% Matte Sn
B		Barrier Layer	Ni
C		Base Metal	Cu
D	Inner Electrode		Ni
E	Dielectric Material		$CaZrO_3$



Note: Image is exaggerated in order to clearly identify all components of construction.

Capacitor Marking (Optional):

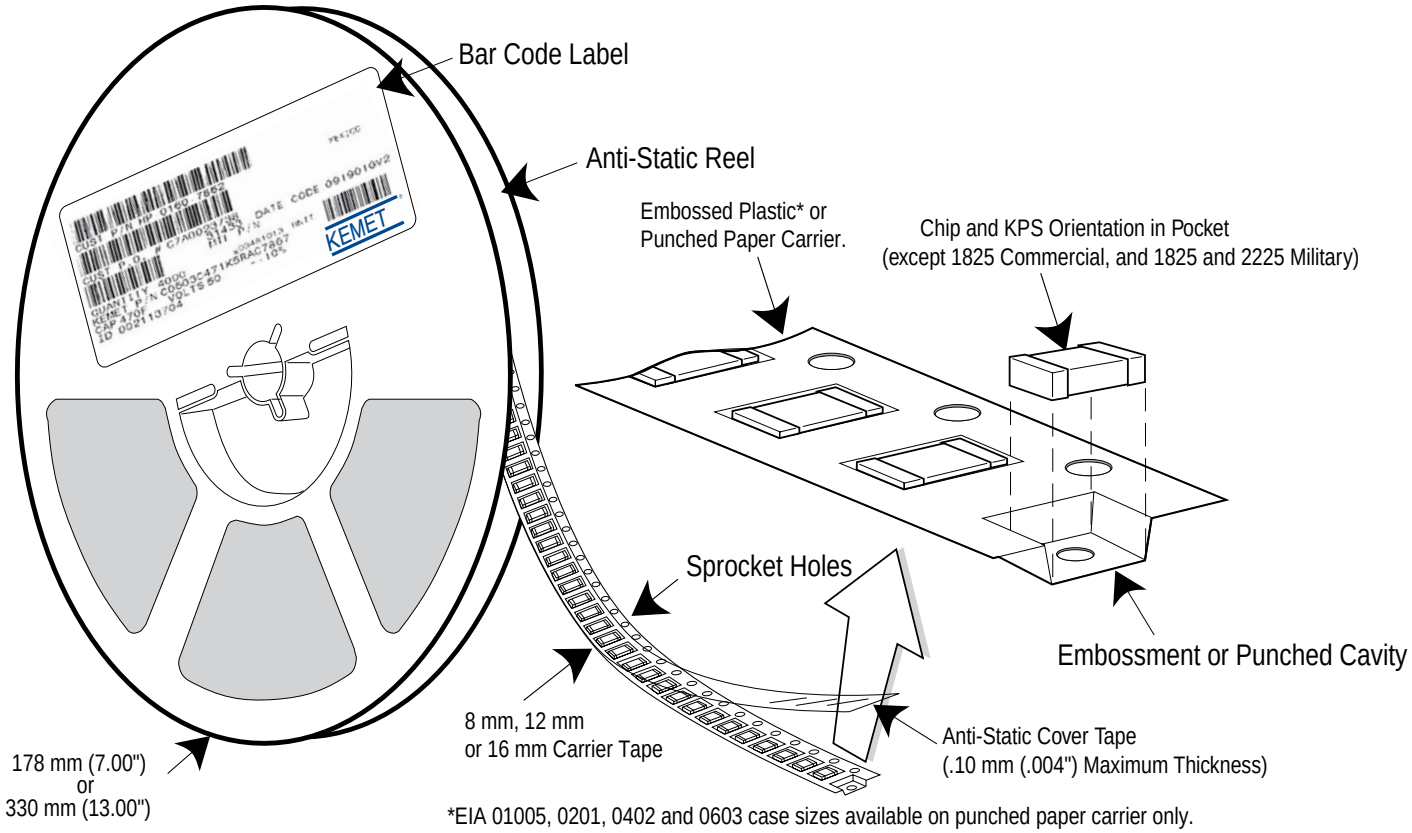
Laser marking option is not available on:

- C0G, Ultra Stable X8R and Y5V dielectric devices
- EIA 0402 case size devices
- EIA 0603 case size devices with Flexible Termination option.
- KPS Commercial and Automotive grade stacked devices.

These capacitors are supplied unmarked only.

Tape & Reel Packaging Information

KEMET offers multilayer ceramic chip capacitors packaged in 8, 12 and 16 mm tape on 7" and 13" reels in accordance with EIA Standard 481. This packaging system is compatible with all tape-fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.



*EIA 01005, 0201, 0402 and 0603 case sizes available on punched paper carrier only.

Table 5 – Carrier Tape Configuration – Embossed Plastic & Punched Paper (mm)

EIA Case Size	Tape Size (W)*	Pitch (P_1)*
01005 – 0402	8	2
0603 – 1210	8	4
1805 – 1808	12	4
≥ 1812	12	8
KPS 1210	12	8
KPS 1812 & 2220	16	12
Array 0508 & 0612	8	4

**Refer to Figures 1 & 2 for W and P_1 carrier tape reference locations.*
**Refer to Tables 6 & 7 for tolerance specifications.*

Figure 1 – Embossed (Plastic) Carrier Tape Dimensions

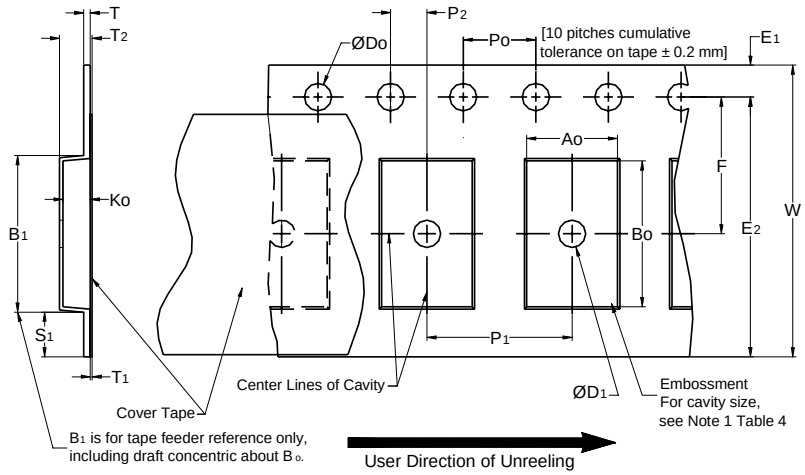


Table 6 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)									
Tape Size	D_0	D_1 Minimum Note 1	E_1	P_0	P_2	R Reference Note 2	S_1 Minimum Note 3	T Maximum	T_1 Maximum
8 mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.0 (0.039)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	25.0 (0.984)	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)
12 mm		1.5 (0.059)				30 (1.181)			
16 mm									

Variable Dimensions — Millimeters (Inches)								
Tape Size	Pitch	B_1 Maximum Note 4	E_2 Minimum	F	P_1	T_2 Maximum	W Maximum	A_0,B_0 & K_0
8 mm	Single (4 mm)	4.35 (0.171)	6.25 (0.246)	3.5 ±0.05 (0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	2.5 (0.098)	8.3 (0.327)	Note 5
12 mm	Single (4 mm) & Double (8 mm)	8.2 (0.323)	10.25 (0.404)	5.5 ±0.05 (0.217 ±0.002)	8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	12.3 (0.484)	
16 mm	Triple (12 mm)	12.1 (0.476)	14.25 (0.561)	7.5 ±0.05 (0.138 ±0.002)	12.0 ±0.10 (0.157 ±0.004)	4.6 (0.181)	16.3 (0.642)	

1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.

2. The tape with or without components shall pass around R without damage (see Figure 6).

3. If S_1 < 1.0 mm, there may not be enough area for cover tape to be properly applied (see EIA Standard 481 paragraph 4.3 section b).

4. B_1 dimension is a reference dimension for tape feeder clearance only.

5. The cavity defined by A_0, B_0 and K_0 shall surround the component with sufficient clearance that:

(a) the component does not protrude above the top surface of the carrier tape.

(b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.

(c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 3).

(d) lateral movement of the component is restricted to 0.5 mm maximum for 8 and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 4).

(e) for KPS Series product, A_0 and B_0 are measured on a plane 0.3 mm above the bottom of the pocket.

(f) see Addendum in EIA Standard 481 for standards relating to more precise taping requirements.

Figure 2 – Punched (Paper) Carrier Tape Dimensions

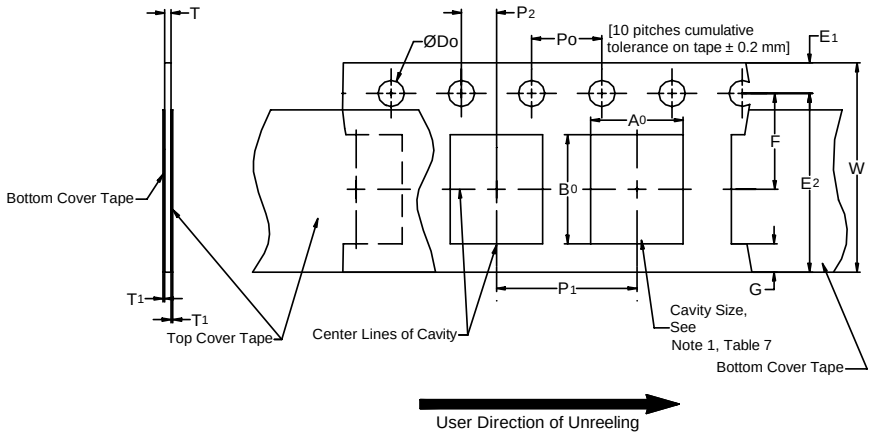


Table 7 – Punched (Paper) Carrier Tape Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)							
Tape Size	D_0	E_1	P_0	P_2	T_1 Maximum	G Minimum	R Reference Note 2
8 mm	1.5 +0.10 -0.0 (0.059 +0.004 -0.0)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	0.10 (0.004) Maximum	0.75 (0.030)	25 (0.984)

Variable Dimensions — Millimeters (Inches)							
Tape Size	Pitch	E2 Minimum	F	P_1	T Maximum	W Maximum	A_0 B_0
8 mm	Half (2 mm)	6.25 (0.246)	3.5 ±0.05 (0.138 ±0.002)	2.0 ±0.05 (0.079 ±0.002)	1.1 (0.098)	8.3 (0.327)	Note 1
8 mm	Single (4 mm)			4.0 ±0.10 (0.157 ±0.004)		8.3 (0.327)	

1. The cavity defined by A_0, B_0 and T shall surround the component with sufficient clearance that:
a) the component does not protrude beyond either surface of the carrier tape.
b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
c) rotation of the component is limited to 20° maximum (see Figure 3).
d) lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4).
e) see Addendum in EIA Standard 481 for standards relating to more precise taping requirements.
2. The tape with or without components shall pass around R without damage (see Figure 6).

Packaging Information Performance Notes

1. Cover Tape Break Force: 1.0 Kg minimum.
2. Cover Tape Peel Strength: The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength
8 mm	0.1 to 1.0 Newton (10 to 100 gf)
12 and 16 mm	0.1 to 1.3 Newton (10 to 130 gf)

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ±10 mm/minute.
3. Labeling: Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. *Refer to EIA Standards 556 and 624*.

Figure 3 – Maximum Component Rotation

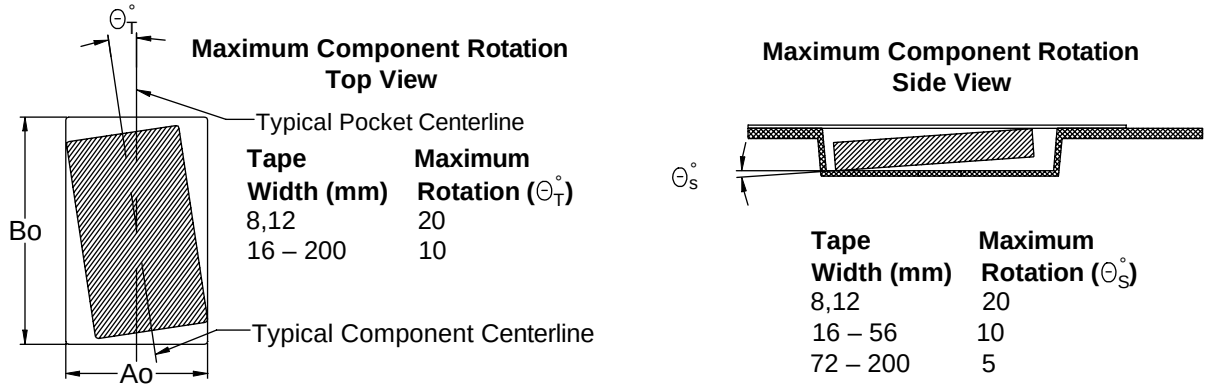


Figure 4 – Maximum Lateral Movement

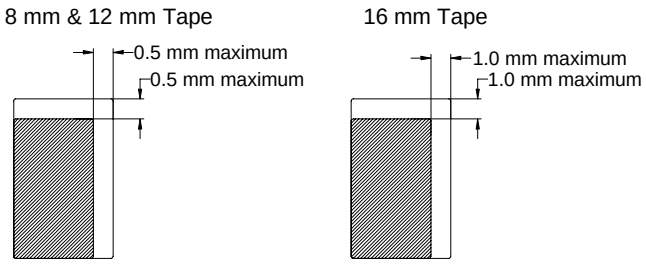


Figure 5 – Bending Radius

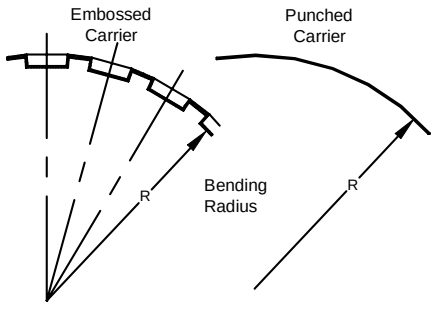
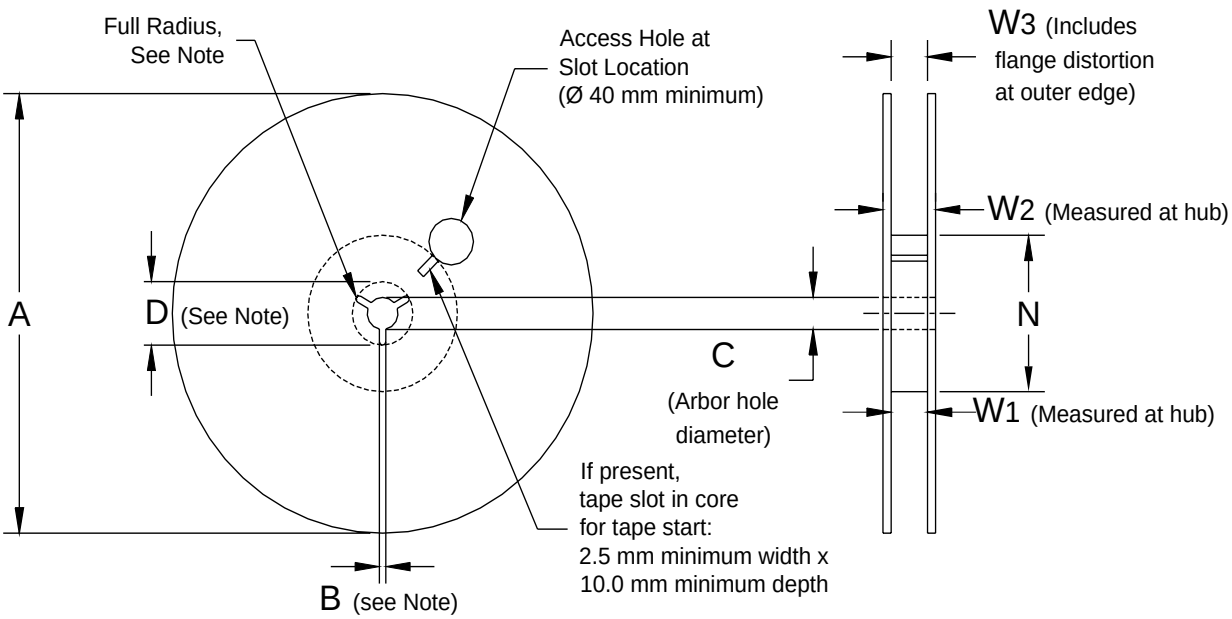


Figure 6 – Reel Dimensions



Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 8 – Reel Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)				
Tape Size	A	B Minimum	C	D Minimum
8 mm	178 ±0.20 (7.008 ±0.008) or 330 ±0.20 (13.000 ±0.008)	1.5 (0.059)	13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)
12 mm				
16 mm				

Variable Dimensions — Millimeters (Inches)				
Tape Size	N Minimum	W_1	W_2 Maximum	W_3
8 mm	50 (1.969)	8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)	Shall accommodate tape width without interference
12 mm		12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	
16 mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)	

Figure 7 – Tape Leader & Trailer Dimensions

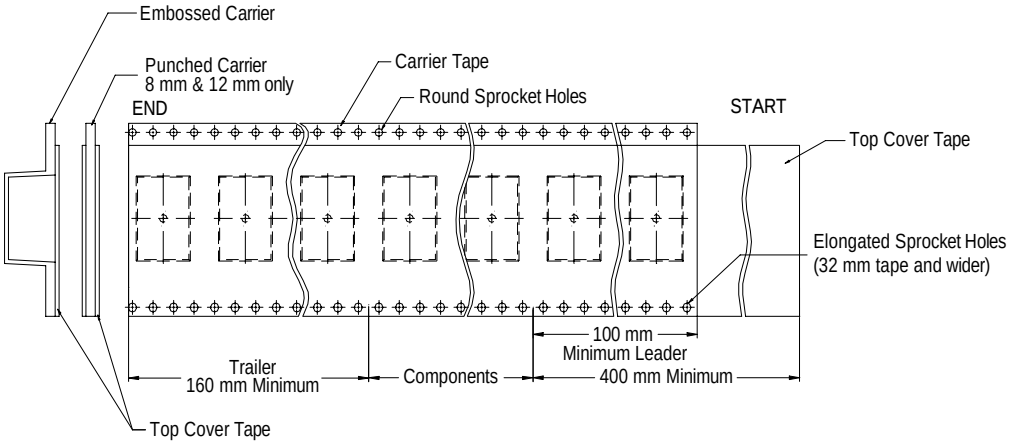
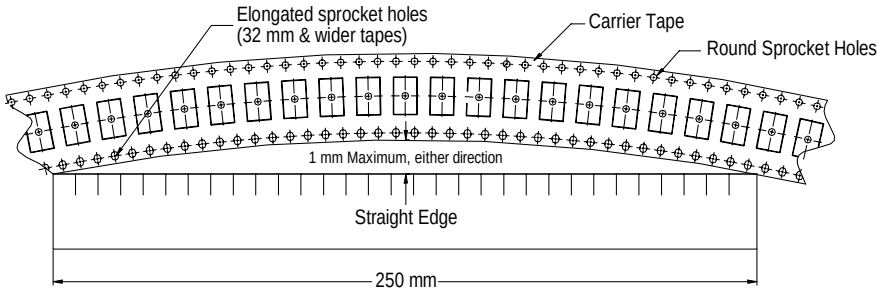


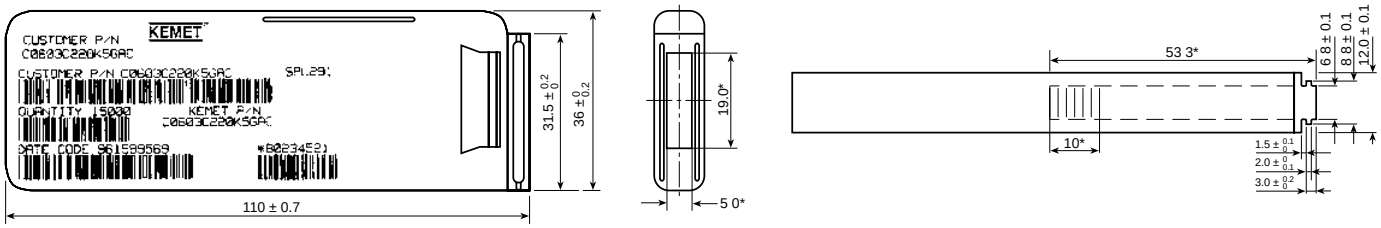
Figure 8 – Maximum Camber



Bulk Cassette Packaging (Ceramic Chips Only)

Meets Dimensional Requirements IEC–286 and EIAJ 7201

*Unit mm *Reference*



Capacitor Dimensions for Bulk Cassette

Cassette Packaging – Millimeters

EIA Size Code	Metric Size Code	L Length	W Width	B Bandwidth	S Separation Minimum	T Thickness	Number of **Pieces/Cassette**
0402	1005	1.0 ±0.05	0.5 ±0.05	0.2 to 0.4	0.3	0.5 ±0.05	50,000
0603	1608	1.6 ±0.07	0.8 ±0.07	0.2 to 0.5	0.7	0.8 ±0.07	15,000

KEMET Corporation World Headquarters

2835 KEMET Way
Simpsonville, SC 29681

Mailing Address:
P.O. Box 5928
Greenville, SC 29606

www.kemet.com
Tel: 864-963-6300
Fax: 864-963-6521

Corporate Offices
Fort Lauderdale, FL
Tel: 954-766-2800

North America

Southeast
Lake Mary, FL
Tel: 407-855-8886

Northeast
Wilmington, MA
Tel: 978-658-1663

Central
Novi, MI
Tel: 248-994-1030

West
Milpitas, CA
Tel: 408-433-9950

Mexico
Guadalajara, Jalisco
Tel: 52-33-3123-2141

Europe

Southern Europe
Paris, France
Tel: 33-1-4646-1006

Sasso Marconi, Italy
Tel: 39-051-939111

Central Europe
Landsberg, Germany
Tel: 49-8191-3350800

Kamen, Germany
Tel: 49-2307-438110

Northern Europe
Bishop's Stortford, United Kingdom
Tel: 44-1279-460122

Espoo, Finland
Tel: 358-9-5406-5000

Asia

Northeast Asia
Hong Kong
Tel: 852-2305-1168

Shenzhen, China
Tel: 86-755-2518-1306

Beijing, China
Tel: 86-10-5829-1711

Shanghai, China
Tel: 86-21-6447-0707

Taipei, Taiwan
Tel: 886-2-27528585

Southeast Asia
Singapore
Tel: 65-6586-1900

Penang, Malaysia
Tel: 60-4-6430200

Bangalore, India
Tel: 91-806-53-76817

Note: KEMET reserves the right to modify minor details of internal and external construction at any time in the interest of product improvement. KEMET does not assume any responsibility for infringement that might result from the use of KEMET Capacitors in potential circuit designs. KEMET is a registered trademark of KEMET Electronics Corporation.

Other KEMET Resources

Tools	
Resource	Location
Configure A Part: CapEdge	http://capacitoredge.kemet.com
SPICE & FIT Software	http://www.kemet.com/spice
Search Our FAQs: KnowledgeEdge	http://www.kemet.com/keask
Electrolytic LifeCalculator	http://www.kemet.com:8080/elc

Product Information	
Resource	Location
Products	http://www.kemet.com/products
Technical Resources (Including Soldering Techniques)	http://www.kemet.com/technicalpapers
RoHS Statement	http://www.kemet.com/rohs
Quality Documents	http://www.kemet.com/qualitydocuments

Product Request	
Resource	Location
Sample Request	http://www.kemet.com/sample
Engineering Kit Request	http://www.kemet.com/kits

Contact	
Resource	Location
Website	www.kemet.com
Contact Us	http://www.kemet.com/contact
Investor Relations	http://www.kemet.com/ir
Call Us	1-877-MyKEMET
Twitter	http://twitter.com/kemetcapacitors

Disclaimer

All product specifications, statements, information and data (collectively, the “Information”) are subject to change without notice.

All Information given herein is believed to be accurate and reliable, but is presented without guarantee, warranty, or responsibility of any kind, expressed or implied.

Statements of suitability for certain applications are based on our knowledge of typical operating conditions for such applications, but are not intended to constitute – and we specifically disclaim – any warranty concerning suitability for a specific customer application or use. This Information is intended for use only by customers who have the requisite experience and capability to determine the correct products for their application. Any technical advice inferred from this Information or otherwise provided by us with reference to the use of our products is given gratis, and we assume no obligation or liability for the advice given or results obtained.

Although we design and manufacture our products to the most stringent quality and safety standards, given the current state of the art, isolated component failures may still occur. Accordingly, customer applications which require a high degree of reliability or safety should employ suitable designs or other safeguards (such as installation of protective circuitry or redundancies) in order to ensure that the failure of an electrical component does not result in a risk of personal injury or property damage.

Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicated or that other measures may not be required.

Digitally signed by Jeannette Calvo
DN: c=US, st=FL, l=Fort Lauderdale, o=KEMET Corp., ou=Marketing Communications, cn=Jeannette Calvo, email=jeannettecalvo@kemet.com
Date: 2013.03.12 15:43:49 -04'00'