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SLVS832C - NOVEMBER 2008-REVISED NOVEMBER 2009

LOW-INPUT-VOLTAGE CURRENT-LIMITED LOAD SWITCHES WITH SHUT OFF AND AUTO-RESTART FEATURE

Check for Samples: TPS22941 TPS22942 TPS22943 TPS22944 TPS22945

FEATURES

- Input Voltage Range: 1.62 V to 5.5 V
- Low ON resistance
 - $r_{ON} = 0.4 \Omega \text{ at } V_{IN} = 5.5 \text{ V}$
 - $r_{ON} = 0.5 \Omega \text{ at } V_{IN} = 3.3 \text{ V}$
 - $r_{ON} = 0.6 \Omega$ at $V_{IN} = 2.5 V$
 - $r_{ON} = 0.8 \Omega \text{ at } V_{IN} = 1.8 \text{ V}$
- Minimum Current Limit: 40 mA or 100 mA
- Undervoltage Lockout
- Thermal Shutdown
- Shutdown Current < 1 μA
- Fast Current Limit Response Time
- Fault Blanking
- Auto Restart
- 1.8-V Compatible Control Input Thresholds
- ESD Performance Tested Per JESD 22
 - 4000-V Human-Body Model (A114-B, Class II)
 - 1000-V Charged-Device Model (C101)
- Tiny SC-70 (DCK) Package

APPLICATIONS

- Low-Current Sensor Protection
- HDMI Connector Protection
- Notebooks
- PDAs
- GPS Devices
- MP3 Players
- Peripheral Ports

DESCRIPTION

The TPS2294x load switches provide protection to systems and loads in high-current conditions. The devices contain a 400-m Ω current-limited P-channel MOSFET that can operate over an input voltage range of 1.62 V to 5.5 V. Current is prevented from flowing when the MOSFET is off. The switch is controlled by an on/off input (ON), which is capable of interfacing directly with low-voltage control signals. The TPS2294x includes thermal shutdown protection that prevents damage to the device when a continuous over-current condition causes excessive heating by turning off the switch.

When the switch current reaches the maximum limit, the TPS22941/2/3/4/5 operates in a constant-current mode to prohibit excessive currents from causing damage. TPS22941/3 has a current limit of 40 mA and TPS22942/4/5 has a current limit of 100 mA.

For the TPS22941/2/5, if the constant current condition still persists after 10ms, these parts shut off the switch and pull the fault signal pin (OC) low. The TPS22941/2/5, have an auto-restart feature that turns the switch on again after 80 ms if the ON pin is still active. A current limit condition on the TPS22943 and on the TPS22944 immediately pull the fault signal pin low (OC pin) and the part remains in the constant-current mode until the switch current falls below the current limit.

The TPS2294x is available in a SC70-5 (DCK) package. It is characterized for operation over the free-air temperature range of -40°C to 85°C.

Table 1. Feature List

DEVICE	MINIMUM CURRENT LIMIT (mA)	CURRENT LIMIT BLANKING TIME (ms)	AUTO-RESTART TIME (ms)	ON PIN ACTIVITY
TPS22941	40	10	80	Active LOW
TPS22942	100	10	80	Active LOW
TPS22943	40	0	N/A	Active HIGH
TPS22944	100	0	N/A	Active HIGH
TPS22945	100	10	80	Active HIGH



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

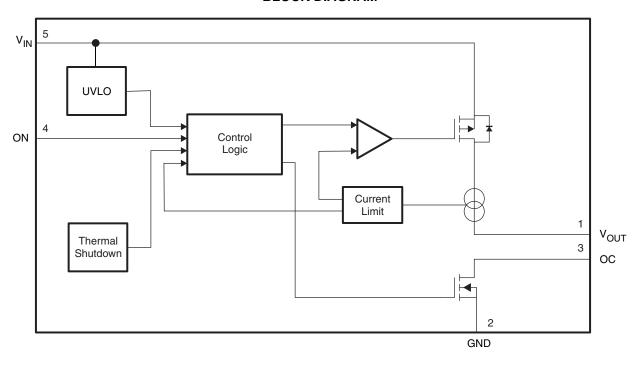


ORDERING INFORMATION(1)

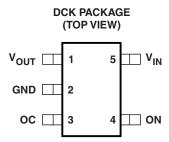
T _A	PACK	AGE ⁽²⁾	ORDERABLE PART NUMBER	TOP-SIDE MARKING ⁽³⁾
			TPS22941DCKR	4A_
		Tape and reel	TPS22942DCKR	4B_
-40°C to 85°C	SOT (SC70) - DCK		TPS22943DCKR	4C_
			TPS22944DCKR	4D_
			TPS22945DCKR	4E_

- (1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI web site at www.ti.com.
- (2) Package drawings, thermal data, and symbolization are available at www.ti.com/packaging.
- (3) The actual top-side marking has one additional character that designates the water fab/assembly site.

BLOCK DIAGRAM







TERMINAL FUNCTIONS

TERI	TERMINAL								
SOT (DCK) PIN NO.	NAME	TYPE	DESCRIPTION						
1	V _{OUT}	0	Switch output: output of the power switch						
2	GND	-	Ground						
3	ОС	0	Over current output flag: active LOW, open drain output that indicates an over current, supply under voltage, or over temperature state.						
4	ON	I	ON control input						
5	V_{IN}	I	Supply input: input to the power switch and the supply voltage for the IC						
- DNU		-	Do not use						



ABSOLUTE MAXIMUM RATINGS(1)

			MIN	MAX	UNIT	
VI	Input voltage range	V _{IN} , V _{OUT} , ON	-0.3	6	V	
TJ	Operating junction temperature range	perating junction temperature range				
T _{stg}	Storage temperature range		-65	150	°C	
FCD		Human-Body Model (HBM)		4	137	
ESD	Electrostatic discharge protection	Charged-Device Model (CDM)		1	kV	

⁽¹⁾ Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

THERMAL IMPEDANCE RATINGS

				UNIT
θ_{JA}	Package thermal impedance ⁽¹⁾	DCK package	259	°C/W

⁽¹⁾ The package thermal impedance is calculated in accordance with JESD 51-7.

RECOMMENDED OPERATING CONDITIONS

		MIN	MAX	UNIT
V_{IN}	Input voltage	1.62	5.5	V
V _{OUT}	Output voltage		V_{IN}	
T _A	Ambient free-air temperature	-40	85	°C

ELECTRICAL CHARACTERISTICS

 V_{IN} = 1.62 V to 5.5 V, T_A = -40°C to 85°C (unless otherwise noted)

	PARAMETER	TEST CONI	DITIONS	T_A	MIN 7	TYP ⁽¹⁾	MAX	UNIT
I _{IN}	Quiescent current	$I_{OUT} = 0 \text{ mA},$	V _{IN} = 1.62 V to 5.5 V	Full		40	80	μΑ
I _{IN(OFF)}	OFF-State supply current	$V_{ON} = 0 \text{ V (TPS22943/4/5)}$ or $V_{ON} = V_{IN} \text{ (TPS22941/2)}$	V _{IN} = 3.6 V, V _{OUT} open	Full			1	μA
I _{OUT(LEAKAGE)}	OFF-State switch current	$V_{ON} = 0 \text{ V (TPS22943/4/5)}$ or $V_{ON} = V_{IN} \text{ (TPS22941/2)}$	$V_{IN} = 3.6 \text{ V},$ V_{OUT} short to GND	Full			1	μΑ
			\/ _ F F \/	25°C		0.4	0.5	
			V _{IN} = 5.5 V	Full			0.6	
		I _{OUT} = 20 mA	V _{IN} = 3.3 V	25°C		0.5	0.6	Ω
			V _{IN} = 3.3 V	Full			0.7	
•	ON-state resistance		V _{IN} = 2.5 V	25°C		0.6	0.7	
r _{ON}	ON-State resistance		V _{IN} = 2.5 V	Full			8.0	
			\/ = 1 Q \/	25°C		8.0	0.9	
			V _{IN} = 1.8 V	Full			1.1	
			V 4.60.V	25°C		0.9	1.1	
			V _{IN} = 1.62 V	Full			1.2	ı
I _{ON}	ON input leakage current	$V_{ON} = V_{IN}$ or GND		Full			1	μΑ
	Command limit	V 22VV 2V	TPS22941/3	F	40	65	80	mA
I _{LIM}	Current limit	$V_{IN} = 3.3 \text{ V}, V_{OUT} = 3 \text{ V}$	TPS22942/4/5	Full	100	150	200	
		Shutdown threshold	Full		140		°C	
	Thermal shutdown	Return from shutdown			130			
		Hysteresis			10			

⁽¹⁾ Typical values are at $V_{IN} = 3.3 \text{ V}$ and $T_A = 25 ^{\circ}\text{C}$.



ELECTRICAL CHARACTERISTICS (continued)

 V_{IN} = 1.62 V to 5.5 V, T_A = -40°C to 85°C (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	TA	MIN	TYP ⁽¹⁾	MAX	UNIT
UVLO	Undervoltage shutdown	V _{IN} increasing	Full	1.32	1.42	1.52	V
	Undervoltage shutdown hysteresis		Full		45		mV
Control O	utput (OC)						
Vol	OC output logic low	V _{IN} = 5 V, I _{SINK} = 10 mA	Full		0.1	0.2	V
	voltage	V _{IN} = 1.8 V, I _{SINK} = 10 mA	Full		0.1	0.3	V
loz	OC output high leakage current voltage	V _{IN} = 5 V, Switch ON	Full			0.5	μΑ
Control In	put (ON)						
		VIN = 1.8 V	Full	1.1			V
Vih	ON high-level input	VIN = 2.5 V	Full	1.3			V
VIII	voltage	VIN = 3.3 V	Full	1.4			V
		VIN = 5.5 V	Full	1.7			V
		VIN = 1.8 V	Full			0.5	V
Vil	ON low level input voltage	VIN = 2.5 V	Full			0.7	V
VII	ON low-level input voltage	VIN = 3.3 V	Full		1.42 1.52 45 0.1 0.2 0.1 0.3 0.5 1 .3 .4 .7 0.5 0.7	0.8	V
		VIN = 5.5 V	Full			0.9	V
li	ON high-level input leakage current	V _{IN} = 1.8 V to 5 V, Switch ON	Full			1	μΑ

SWITCHING CHARACTERISTICS

 $V_{IN} = 3.3 \text{ V}, R_{I} = 500 \Omega, C_{I} = 0.1 \mu\text{F}, T_{A} = 25^{\circ}\text{C}$ (unless otherwise noted)

	PARAMETER	TEST	CONDITIONS	MIN	TYP	MAX	UNIT
t _{ON}	Turn-ON time	$R_L = 500 \Omega$,	$C_L = 0.1 \mu F$		60		μs
t _{OFF}	Turn-OFF time	$R_L = 500 \Omega$,	$C_L = 0.1 \mu F$		30		μs
t _r	V _{OUT} rise time	$R_L = 500 \Omega$,	$C_L = 0.1 \mu F$		10		μs
t _f	V _{OUT} fall time	$R_L = 500 \Omega$,	$C_L = 0.1 \mu F$		90		μs
t _{BLANK}	Over current blanking time	TPS22941/2/5		5	10	20	ms
t _{RSTART}	Auto-restart time	TPS22941/2/5		40	80	160	ms
	Chart singuit near and time	$V_{IN} = V_{ON} = 3.3 \text{ V, m}$	$V_{IN} = V_{ON} = 3.3 \text{ V}$, moderate overcurrent condition				μs
	Short-circuit response time	$V_{IN} = V_{ON} = 3.3 \text{ V, h}$		4		μs	



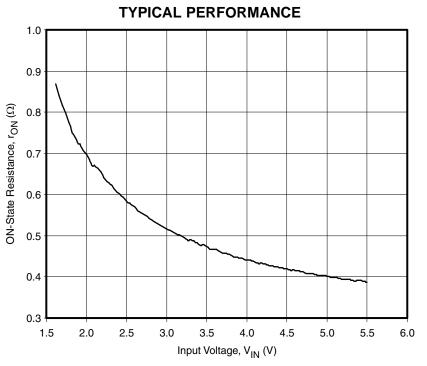


Figure 1. r_{ON} vs V_{IN}

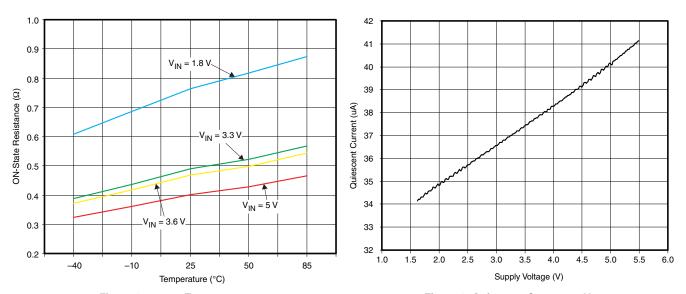
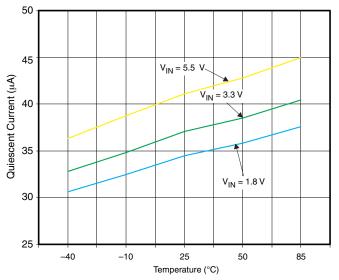


Figure 2. r_{ON} vs Temperature

Figure 3. Quiescent Current vs V_{IN}





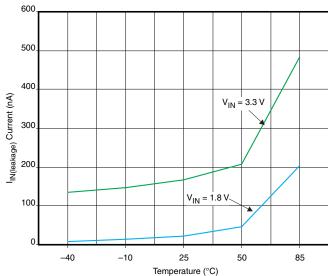
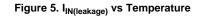
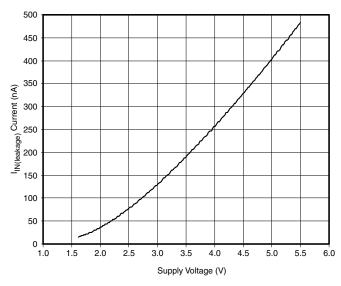


Figure 4. Quiescent Current vs Temperature





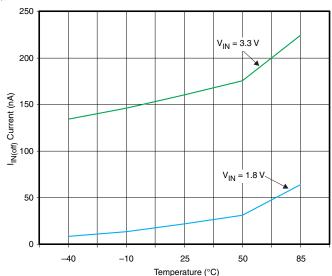
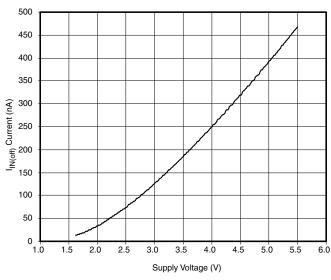


Figure 6. $I_{IN(Leakage)}$ vs V_{IN}

Figure 7. $I_{IN(off)}$ vs Temperature







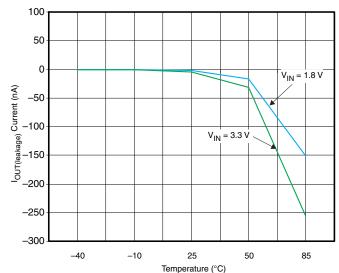
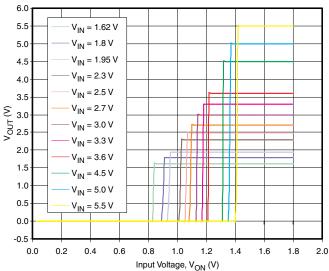
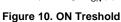


Figure 8. I_{IN(off)} vs V_{IN}

Figure 9. I_{OUT(leakage)} vs Temperature





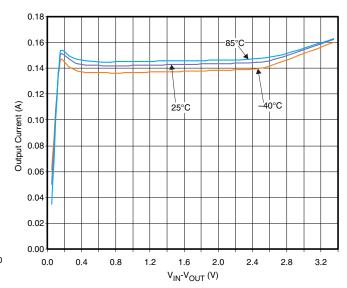
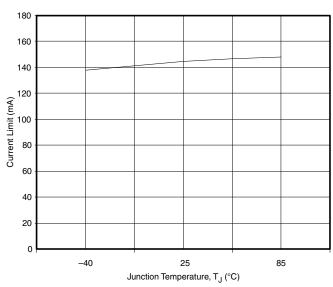


Figure 11. I_{LIM} vs Output Voltage (TPS22942, TPS22944, TPS22945)





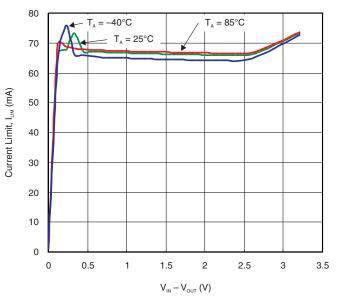
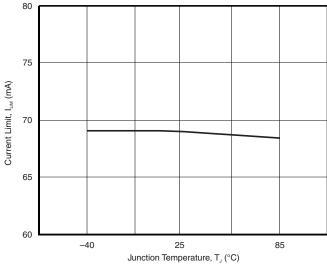


Figure 12. I_{LIM} vs Temperature (TPS22942, TPS22944, TPS22945)







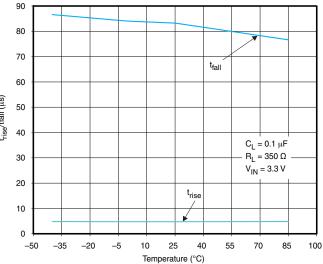
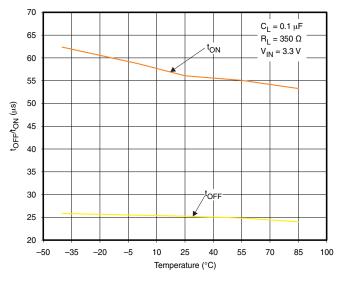


Figure 14. I_{LIM} vs Temperature (TPS22941, TPS22943)

Figure 15. t_{rise}/t_{fall}





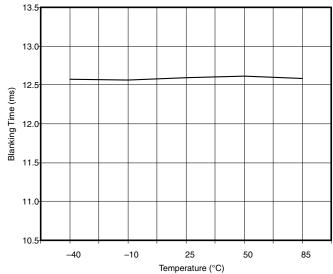
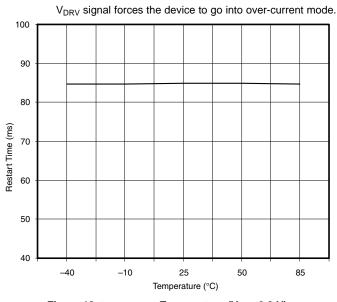


Figure 16. t_{ON}/t_{OFF}

Figure 17. t_{BLANK} vs Temperature ($V_{IN} = 3.3 V$)



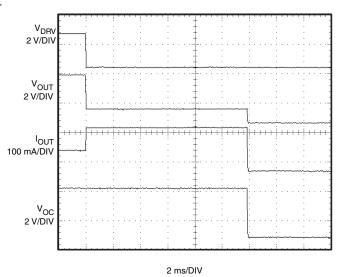
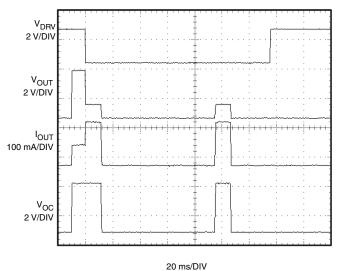


Figure 18. $t_{RESTART}$ vs Temperature ($V_{IN} = 3.3 \text{ V}$)

Figure 19. $t_{\rm BLANK}$ Response

 $\ensuremath{V_{DRV}}$ signal forces the device to go into over-current mode.

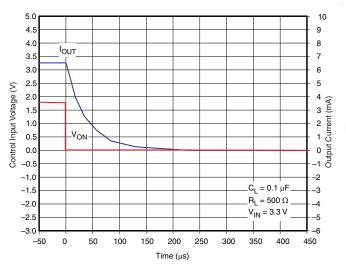




10 4.5 9 4.0 8 l_{OUT} 3.5 7 6 3.0 2.5 5 Control Input Voltage (V) \overline{V}_{ON} 2.0 1.5 1.0 0.5 0.0 -0.5 -1.0 -2 $C_L = 0.1 \, \mu F$ -1.5 -3 $R_L = 500 \Omega$ -2.0 -4 V_{IN} = 3.3 V -2.5 -5 -3.0 -6 0 -50 50 100 150 200 250 300 350 400 450 Time (µs)

Figure 20. t_{RESTART} Response

Figure 21. t_{ON} Response



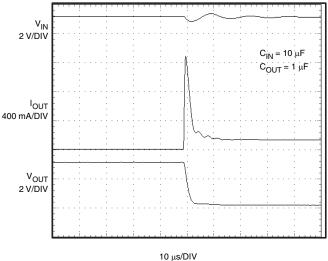


Figure 22. t_{ON} Response

Figure 23. Short-Circuit Response Time (Output Shorted to Ground)



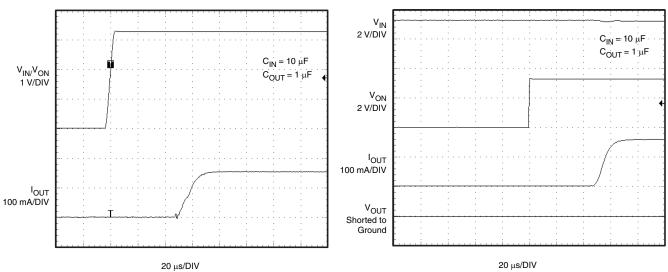


Figure 24. Short-Circuit Response Time (Switch Powerup to Hard Short)

Figure 25. Current Limit Response Time



APPLICATION INFORMATION

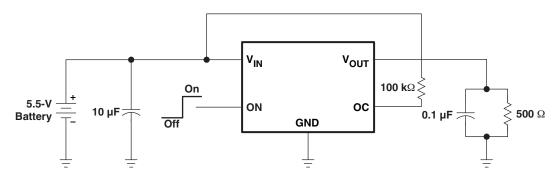


Figure 26. Typical Application Circuit, Active-High Enabled Device (TPS22943, TPS22944 and TPS22945 Only)

On/Off Control

The ON pin controls the state of the switch. Activating ON continuously holds the switch in the on state as long as there is no fault. An undervoltage on V_{IN} or a junction temperature in excess of 150°C overrides the ON control to turn off the switch. ON is active high and has a low threshold, making it capable of interfacing with low-voltage signals.

Undervoltage Lockout

The undervoltage lockout turns off the switch if the input voltage (V_{IN}) drops below the undervoltage lockout threshold. With the ON pin active, the input voltage rising above the undervoltage lockout threshold causes a controlled turn-on of the switch, which limits current overshoots.

Thermal Shutdown

Thermal shutdown protects the part from internally or externally generated excessive temperatures. During an overtemperature condition the switch is turned off. The switch automatically turns on again if the temperature of the die drops below the threshold temperature.

Reverse Voltage

If the voltage at the V_{OUT} pin is larger than the V_{IN} pin, large currents may flow and can cause permanent damage to the device. TPS2294x is designed to control current flow only from V_{IN} to V_{OUT} .

Fault Reporting

When an overcurrent, input undervoltage, or overtemperature condition is detected, OC is set active low to signal the fault mode. OC is an open-drain MOSFET and requires a pullup resistor between V_{IN} and OC. During shutdown, the pulldown on OC is disabled, reducing current draw from the supply.

Current Limiting

When the switch current reaches the maximum limit, the TPS22921/2/3/4/5 operates in a constant-current mode to prohibit excessive currents from causing damage. TPS22921/3 has a current limit of 40 mA and TPS22922/4/5 has a current limit of 100 mA. A current limit condition immediately pulls the fault signal pin low (OC pin), and the part remains in the constant-current mode until the switch current falls below the current limit.

Input Capacitor

To limit the voltage drop on the input supply caused by transient in-rush currents when the switch turns-on into a discharged load capacitor or a short-circuit, a capacitor needs to be placed between V_{IN} and GND. A 1- μ F ceramic capacitor, C_{IN} , placed close to the pins is usually sufficient. Higher values of CIN can be used to further reduce the voltage drop.



Output Capacitor

A 0.1- μ F capacitor, C_{OUT} , should be placed between V_{OUT} and GND. This capacitor will prevent parasitic board inductances from forcing V_{OUT} below GND when the switch turns off. For the TPS2294x, the total output capacitance needs to be kept below a maximum value, $C_{OUT(max)}$, to prevent the part from registering an over-current condition and turning-off the switch. The maximum output capacitance can be determined from the following formula, $C_{OUT} = I_{LIM}(MAX) \times I_{BLANK}(MIN) \div V_{IN}$

Due to the integral body diode in the PMOS switch, a C_{IN} greater than C_{OUT} is highly recommended. A C_{OUT} greater than C_{IN} can cause V_{OUT} to exceed V_{IN} when the system supply is removed. This could result in current flow through the body diode from V_{OUT} to V_{IN} .

Power Dissipation

During normal operation as a switch, the power dissipation is small and has little effect on the operating temperature of the part. The parts with the higher current limits will dissipate the most power and that will only be.

$$P = (I_{LIM})^2 \times r_{ON} = (0.2)^2 \times 0.4 = 16 \text{ mW when } V_{IN} = 5.5 \text{ V}$$

If the part goes into current limit the maximum power dissipation will occur when the output is shorted to ground. For TPS22941/2/5, the power dissipation scales by the auto-restart time ($t_{RESTART}$) and the overcurrent blanking time (t_{RIANK}) so that the maximum power dissipated is:

$$P(max) = (t_{BLANK} \div (t_{RESTART} + t_{BLANK})) \times (V_{IN}(max)) \times I_{LIM}(max) = (10 \div (80 + 10) \times 5.5 \times 0.2 = 122 \text{ mW})$$

When using the TPS22943 and TPS22944, a short on the output causes the part to operate in a constant current state, dissipating a worst-case power as calculated above until the thermal shutdown activates. It then cycles in and out of thermal shutdown so long as the ON pin is active and the short is present.

Board Layout

For best performance, all traces should be as short as possible. To be most effective, the input and output capacitors should be placed close to the device to minimize the effects that parasitic trace inductances may have on normal and short-circuit operation. Using wide traces for V_{IN} , V_{OUT} , and GND will help minimize parasitic electrical effects along with minimizing the case to ambient thermal impedance.





11-Apr-2013

PACKAGING INFORMATION

Orderable Device	Status	Package Type	_	Pins	_		Lead/Ball Finish		Op Temp (°C)	Top-Side Markings	Samples
	(1)		Drawing		Qty	(2)		(3)		(4)	
TPS22941DCKR	ACTIVE	SC70	DCK	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	4AN	Samples
TPS22942DCKR	ACTIVE	SC70	DCK	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	(4BJ ~ 4BN)	Samples
TPS22942DCKRG4	ACTIVE	SC70	DCK	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	(4BJ ~ 4BN)	Samples
TPS22943DCKR	ACTIVE	SC70	DCK	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	4CN	Samples
TPS22944DCKR	ACTIVE	SC70	DCK	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	4DN	Samples
TPS22945DCKR	ACTIVE	SC70	DCK	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	(4EJ ~ 4EN)	Samples
TPS22945DCKRG4	ACTIVE	SC70	DCK	5	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	-40 to 85	(4EJ ~ 4EN)	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ Multiple Top-Side Markings will be inside parentheses. Only one Top-Side Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Top-Side Marking for that device.



PACKAGE OPTION ADDENDUM

11-Apr-2013

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PACKAGE MATERIALS INFORMATION

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TAPE AND REEL INFORMATION





	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

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Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS22941DCKR	SC70	DCK	5	3000	180.0	9.2	2.3	2.55	1.2	4.0	8.0	Q3
TPS22942DCKR	SC70	DCK	5	3000	180.0	9.2	2.3	2.55	1.2	4.0	8.0	Q3
TPS22943DCKR	SC70	DCK	5	3000	180.0	9.2	2.3	2.55	1.2	4.0	8.0	Q3
TPS22944DCKR	SC70	DCK	5	3000	180.0	9.2	2.3	2.55	1.2	4.0	8.0	Q3
TPS22945DCKR	SC70	DCK	5	3000	180.0	9.2	2.3	2.55	1.2	4.0	8.0	Q3

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*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS22941DCKR	SC70	DCK	5	3000	205.0	200.0	33.0
TPS22942DCKR	SC70	DCK	5	3000	205.0	200.0	33.0
TPS22943DCKR	SC70	DCK	5	3000	205.0	200.0	33.0
TPS22944DCKR	SC70	DCK	5	3000	205.0	200.0	33.0
TPS22945DCKR	SC70	DCK	5	3000	205.0	200.0	33.0

DCK (R-PDSO-G5)

PLASTIC SMALL-OUTLINE PACKAGE



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.
- D. Falls within JEDEC MO-203 variation AA.



DCK (R-PDSO-G5)

PLASTIC SMALL OUTLINE



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.



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